

2. Keep a consistent “working mix” of shot blast media running in the 2020 Blaster.

Any media removed with the truck wheels after blasting should be added back into the Blaster. Strengthen the mixture on a regular basis by adding new shot/grit blend at a rate of ½ pound per truck wheel blasted. **Example: Every hour – add back the blast media that is in the container below the front tray, and if 10 wheels were blasted add 5 pounds of new shot/grit blend.**

WARNING: NOT KEEPING A CONSISTENT “WORKING MIX” WILL RESULT IN ERRATIC BLAST PATTERNS CAUSING IRREGULAR AND PREMATURE WEAR --- ON MIL ROLLS, MIL ROLL SHIELDED COLLARS, PROTECTION TRAYS, AND LOWER HOPPER AREA.

3. Remove grease and dirt from the wheels before Blasting – build up of the grease in the blaster screens and internal Blast Wheel housings will hinder the maintenance of proper blast patterns and will cause vibration problems.

Questions regarding the above technical bulletin may be directed to:

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